

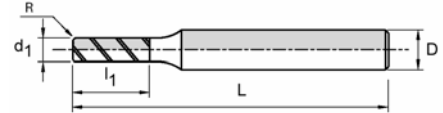
MX 900 Series - Ultra Fine Grain Carbide Torus Endmills – 2 / 4 Flutes · Standard Cut Length

極細微粒鎢鋼、圓鼻刀 — 2 / 4 刃、標準刃長

Size : D2.0 ~ D4.0

MECR2 / 4

Carbide Grain Ultra-Fine	Coating NT-WET	Coating ULTRA TIALN+	Helix 35°	Helix 45°	HRC 62	V-Speed HSM	Rake Angle Positive
--------------------------------	-------------------	----------------------------	--------------	--------------	-----------	----------------	------------------------



Dimension(mm) Designation	刃徑 d ₁	R 角 R	刃長 l ₁	全長 L	柄徑 D	刃數 Z	Coating 鍍膜	
							UNCOATED	ULTRA (D)
MECR2A020-002	2.0	0.2	4	50	4	2	■	■
MECR2A020-003	2.0	0.3	4	50	4	2		
MECR2A020-005	2.0	0.5	4	50	4	2	■	■
MECR2S030-001	3.0	0.1	9	50	3	2		
MECR2S030-002	3.0	0.2	9	50	3	2	□	□
MECR2S030-003	3.0	0.3	9	50	3	2	□	□
MECR2S030-005	3.0	0.5	9	50	3	2	□	□
MECR2S030-010	3.0	1.0	9	50	3	2		
MECR2A040-001	4.0	0.1	12	50	4	2		
MECR2A040-002	4.0	0.2	12	50	4	2	■	■
MECR2A040-003	4.0	0.3	12	50	4	2		
MECR2A040-005	4.0	0.5	12	50	4	2	■	■
MECR2A040-010	4.0	1.0	12	50	4	2	■	■

MECR4S030-001	3.0	0.1	9	50	3	4		
MECR4S030-002	3.0	0.2	9	50	3	4	□	□
MECR4S030-003	3.0	0.3	9	50	3	4	□	□
MECR4S030-005	3.0	0.5	9	50	3	4	□	□
MECR4S030-010	3.0	1.0	9	50	3	4		
MECR4A040-001	4.0	0.1	12	50	4	4		
MECR4A040-002	4.0	0.2	12	50	4	4	■	■
MECR4A040-003	4.0	0.3	12	50	4	4		
MECR4A040-005	4.0	0.5	12	50	4	4	■	■
MECR4A040-010	4.0	1.0	12	50	4	4	■	■

Customized orders for NT-WET (N) and other coatings is also available

Recommended work material 推薦可加工材料

Preferred suitable 最適用

Suitable 適用

ULTRA (D)	Steel < HRC32 碳鋼 / 合金鋼	HRC32 ~ 48 合金 / 預硬鋼	HRC49 ~ 62 熱處理鋼	Stainless 不鏽鋼	Cast Iron 鑄鐵	Copper 銅
UNCOATED	Copper 銅	Al-alloy 鋁合金				

FEATURE : New ULTRA (D) TIALN+ coating useful for HSM and hard milling (Up to HRC 62 - DRY CUT) 。