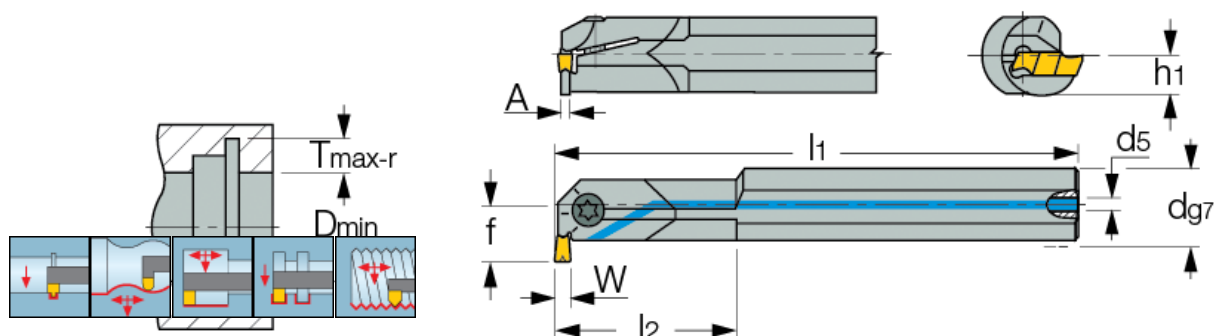


GHIR/L-SC (W=2-4.8) : CUT-GRIP solid carbide bars with internal coolant holes, used for grooving and turning.



Designation	W min	W max	d	D min	Tmax-r	l1	l2	f	h1	d5	A
GHIL 20SC-3	2	3.5	20	20	4.5	200	60	14.5	9	8.5	1.6
GHIR 20SC-3	2	3.5	20	20	4.5	200	60	14.5	9	8.5	1.6
GHIL 20SC-4	3	4.8	20	20	4.5	200	60	14.5	9	8.5	2.6
GHIR 20SC-4	3	4.8	20	20	4.5	200	60	14.5	9	8.5	2.6



Tool head is made of steel.

For using TIPI insert, toolholder seat needs to be modified according to insert profile, to ensure clearance.