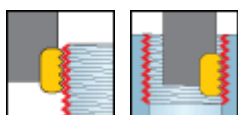
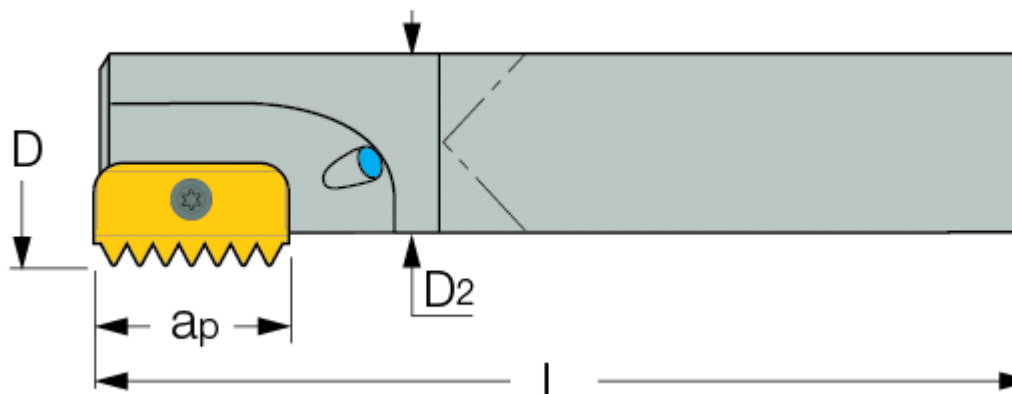




MTSR-C : Indexable threading endmills with long cylindrical carbide shanks and coolant holes.



Designation	ap	D	d	D2	L	Shank	Nxcm	Coolant	Kg
MTSR 0010 K12C	12.00	9.90	8.00	8.00	125.00	C	128	N	0.10
MTSR 0013 H14C	14.00	13.20	10.00	10.00	110.00	C	128	Y	0.11
MTSR 0013 J14C	14.00	13.20	10.00	10.00	150.00	C	128	Y	0.17
MTSR 0015 K14C	14.00	15.20	12.00	12.00	175.00	C	128	Y	0.26
MTSR 0021 K21C	21.00	21.00	16.00	16.00	130.00	C	515	Y	0.31
MTSR 0021 M21C	21.00	21.00	16.00	16.00	200.00	C	515	Y	0.55
MTSR 0027 S30C	30.00	27.00	20.00	20.00	270.00	C	1,020	Y	1.08

For holders with long overhang, reduce the cutting speed and feed rate, between 20 to 40% (depending on workpiece, material, pitch and overhang)
For adaptation clickon "More Info".