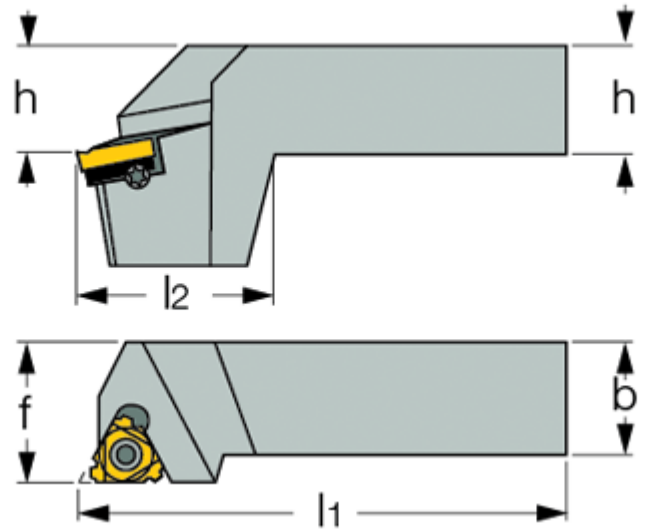
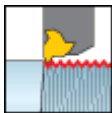




SER-D : External threading, drophead toolholders.



Right-hand shown



Designation	h	h1	b	l1	f	l2	R/L
SER 2525 M16D	25.0	25.0	25.0	150.00	32.0	38.0	R
SER 2525 M22D	25.0	25.0	25.0	150.00	32.0	38.0	R

All toolholders are made for 1.5 helix angle.
For GTGA inserts, use anvil AE 16-0