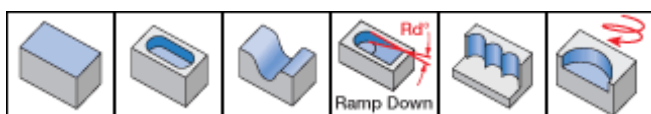
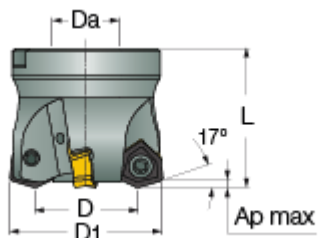




FF FWX-08 : Fast feed face mills carrying double-sided Inserts with 6 cutting edges (HELIDO UPFEED LINE).



Designation	D	D1	Z	L	ap max	Da	Arbor	Rd?/b>	Kg
FF FWX D050-04-22.225-08	34.00	50.0	4	45.00	2.00	22.23	A	4.8	0.51
FF FWX D050-04-22-08	34.00	50.0	4	45.00	2.00	22.00	A	4.8	0.52
FF FWX D052-04-22-08	36.00	52.0	4	45.00	2.00	22.00	A	4.5	0.55
FF FWX D063-05-22.225-08	47.00	63.0	5	45.00	2.00	22.23	A	3.3	1.40
FF FWX D063-05-22-08	47.00	63.0	5	45.00	2.00	22.00	A	3.3	0.79
FF FWX D063-05-27-08	47.00	63.0	5	50.00	2.00	27.00	A	3.3	0.85
FF FWX D066-05-22-08	50.00	66.0	5	45.00	2.00	22.00	A	3.1	0.85
FF FWX D066-05-27-08	50.00	66.0	5	50.00	2.00	27.00	A	3.1	0.92
FF FWX D080-06-31.750-08	64.00	80.0	6	63.00	2.00	31.75	A	2.3	0.00
FF FWX D080-06-32-08	64.00	80.0	6	55.00	2.00	32.00	A	2.3	2.60
FF FWX D100-07-31.750-08	84.00	100.0	7	50.00	2.00	31.75	B	1.7	0.00
FF FWX D100-07-32-08	84.00	100.0	7	50.00	2.00	32.00	B	1.7	1.67
FF FWX D125-09-38.100-08	109.00	125.0	9	63.00	2.00	38.10	B	1.3	3.32
FF FWX D125-09-40-08	109.00	125.0	9	55.00	2.00	40.00	B	1.3	2.65

apmax=2 mm; fzmax=2 mm/t; r=3.3 mm for programming