



**ECT-A2** : 2 flute, 30° taper helix solid carbide endmills. Used on hardened steel.

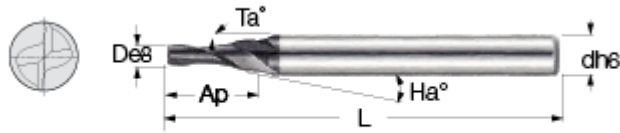
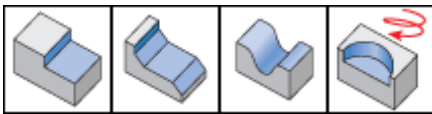


Fig. 2



Hard Materials



Designation	D	d	ap	L	Flute	Ha°/b>	Ta°/b>	Shank	Fig	Grade
ECT-A2 02-06/0.5C04H45	2.00	4.00	6.00	45.00	2	30.0	0.5	C	1	IC903
ECT-A2 02-06/1.0C04H45	2.00	4.00	6.00	45.00	2	30.0	1.0	C	1	IC903
ECT-A2 02-06/2.0C04H45	2.00	4.00	6.00	45.00	2	30.0	2.0	C	1	IC903
ECT-A2 02-06/3.0C04H45	2.00	4.00	6.00	45.00	2	30.0	3.0	C	1	IC903
ECT-A2 03-10/0.5C06H55	3.00	6.00	10.00	55.00	2	30.0	0.5	C	1	IC903
ECT-A2 03-10/1.0C06H55	3.00	6.00	10.00	55.00	2	30.0	1.0	C	1	IC903
ECT-A2 03-10/2.0C06H55	3.00	6.00	10.00	55.00	2	30.0	2.0	C	1	IC903
ECT-A2 03-10/3.0C06H55	3.00	6.00	10.00	55.00	2	30.0	3.0	C	1	IC903
ECT-A2 04-15/0.5C06H55	4.00	6.00	15.00	55.00	2	30.0	0.5	C	1	IC903
ECT-A2 04-15/1.0C06H55	4.00	6.00	15.00	55.00	2	30.0	1.0	C	1	IC903
ECT-A2 04-15/2.0C06H55	4.00	6.00	15.00	55.00	2	30.0	2.0	C	1	IC903
ECT-A2 04-15/3.0C06H55	4.00	6.00	15.00	55.00	2	30.0	3.0	C	1	IC903
ECT-A2 05-15/0.5C06H60	5.00	6.00	15.00	60.00	2	30.0	0.5	C	1	IC903
ECT-A2 05-15/1.0C06H60	5.00	6.00	15.00	60.00	2	30.0	1.0	C	1	IC903
ECT-A2 05-15/2.0C06H60	5.00	6.00	15.00	60.00	2	30.0	2.0	C	1	IC903
ECT-A2 05-15/3.0C06H60	5.00	6.00	15.00	60.00	2	30.0	3.0	C	1	IC903
ECT-A2 06-20/0.5C06H60	6.00	6.00	20.00	60.00	2	30.0	0.5	C	2	IC903
ECT-A2 06-20/1.0C06H60	6.00	6.00	20.00	60.00	2	30.0	1.0	C	2	IC903
ECT-A2 06-20/2.0C06H60	6.00	6.00	20.00	60.00	2	30.0	2.0	C	2	IC903
ECT-A2 06-20/3.0C08H65	6.00	8.00	20.00	65.00	2	30.0	3.0	C	1	IC903
ECT-A2 08-25/0.5C08H70	8.00	8.00	25.00	70.00	2	30.0	0.5	C	2	IC903
ECT-A2 08-25/1.0C08H70	8.00	8.00	25.00	70.00	2	30.0	1.0	C	2	IC903
ECT-A2 08-25/2.0C08H70	8.00	8.00	25.00	70.00	2	30.0	2.0	C	2	IC903
ECT-A2 08-25/3.0C10H75	8.00	10.00	25.00	75.00	2	30.0	3.0	C	1	IC903

