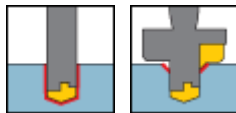
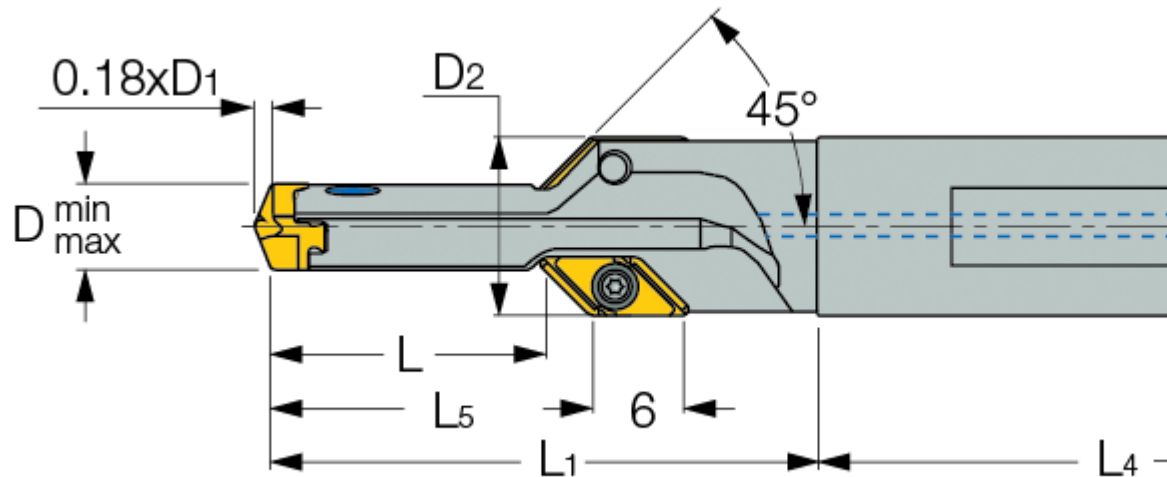




DCT (M8-M24) : CHAMDRILL indexable head drills with chamfering insert, mainly for pre-thread holes.



Designation	D min	D max	Dnominal	D2	d	L	L1	L4	L5	Po. Size	Th
DCT 068-021-14B-M8	6.80	7.49	6.80	13.90	14.00	21.0	41.9	45.0	24.70	6.8	M8
DCT 085-026-14B-M10	8.30	8.99	8.50	14.00	14.00	26.0	46.5	45.0	28.90	8.0	M10
DCT 102-030-14B-M12	10.00	10.99	10.20	14.00	14.00	30.0	52.0	45.0	32.10	10.0	M12
DCT 120-035-16B-M14	12.00	12.99	12.00	16.00	16.00	35.0	58.0	48.0	37.20	12.0	M14
DCT 140-039-18B-M16	14.00	14.99	14.00	18.00	18.00	39.0	60.0	48.0	41.50	14.0	M16
DCT 175-042-20B-M20	17.30	17.99	17.50	21.00	20.00	42.0	63.0	50.0	43.40	17.0	M20
DCT 210-048-25B-M24	21.00	21.99	21.00	25.50	25.00	48.0	69.0	56.0	50.20	21.0	M24

Hole tolerance: $D+0.05$ in average conditions. However, it can be higher or lower according to machine and tooling conditions.

Dnominal is the pre-thread hole dia.